**MODEL: XAFD-A1**

# ⚠ CAUTION / INFORMATION

| | |
|---|---|
| ⚠ | Make sure there are no obstacles in the desk's path. Make sure the desktop is not touching any walls. |
| ⚠ | Make sure all cords are the appropriate length in order to accommodate the change in height of your desk. |
| ⚠ | Keep children away from fully electric standing desks, control boxes, and controllers. Risk of injury or electric shock. ⚡ |
| ⚠ | Keep all electrical components away from liquids. Especially when cleaning the desk. |
| ⚠ | Do not sit, stand, crawl or lie on or under the stand desk frame. |
| ⚠ | Do not place any objects taller than 20" underneath the stand desk. |
| ⚠ | Do not open any of the electric components - Digital Controller, Motor Box. Risk of injury or electric shock. ⚡ |
| ℹ | Do not fully tighten screws until completely assembled. |
| ℹ | Place desk on a level surface during operation, installation, and assembly. |

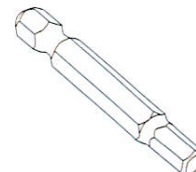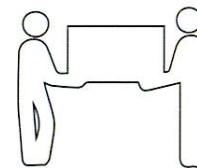## TOOLS YOU MAY USE (NOT REQUIRED) - 2 PERSON RECOMMENDED

| Screwdriver | Drill | Allen Bit | 2x persons |
|---|---|---|---|

**WORK**UP

# STEP 1
## Desk Frame Assembly

Layout **DESK FRAME** facing down onto a flat surfcace.

Assemble the **DESK BODY TO FRAME MOUNTS** on each side of the **DESK FRAME**.
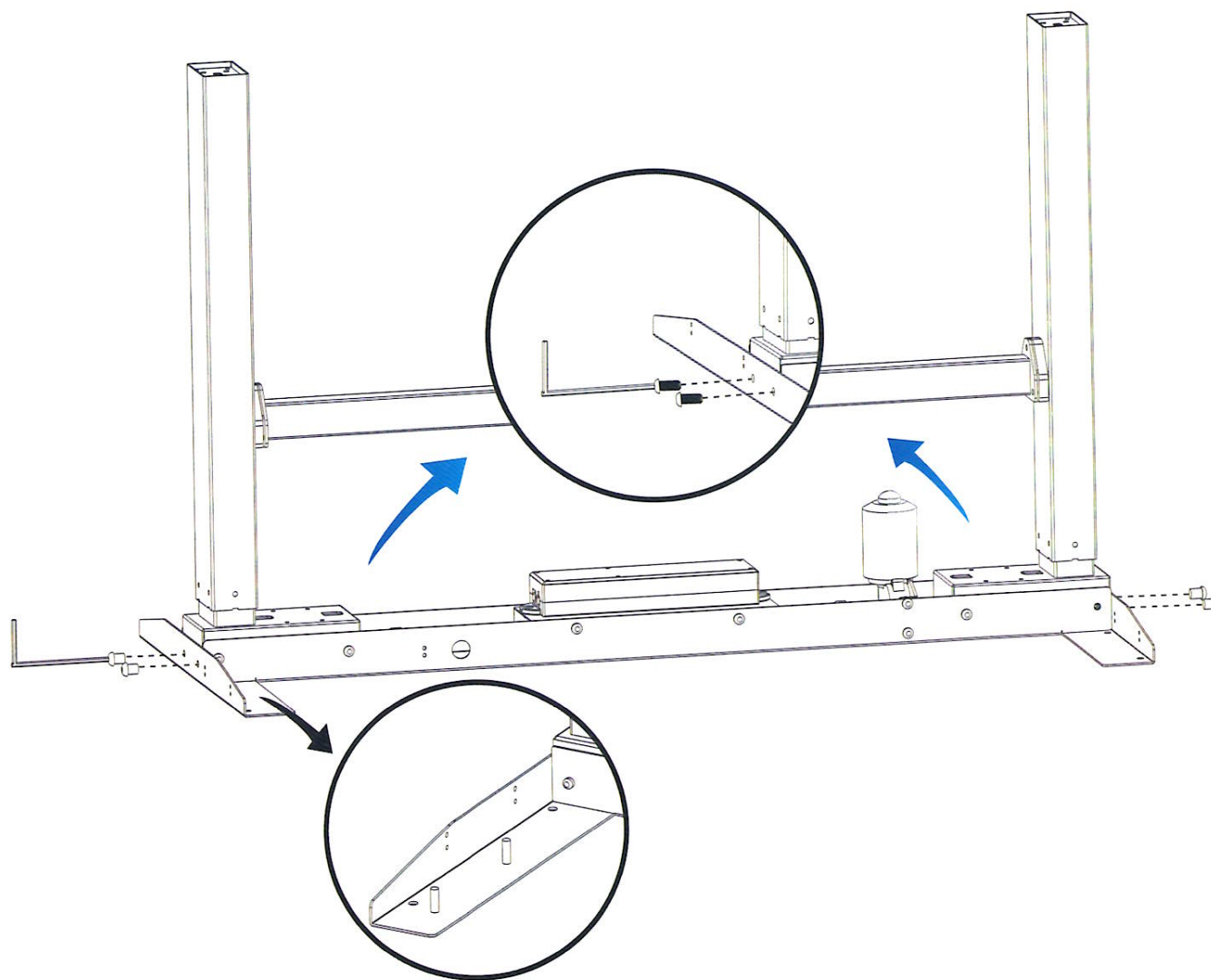
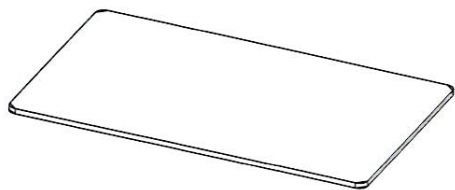Attach on each side using the provided allen wrench and (**N**) screws **2x** on each side.
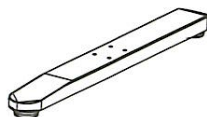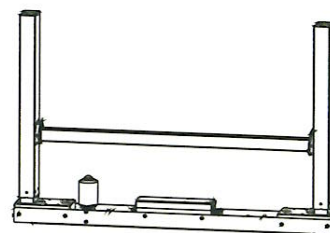
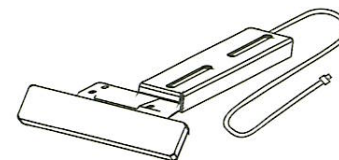Allen Wrench
H x 1

N x 4
(M6 x 12)
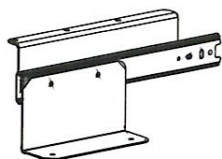
WORKUP

# PARTS

1. Desk Body
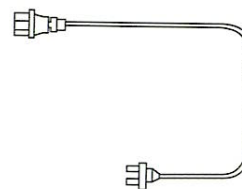
2. Feet x2
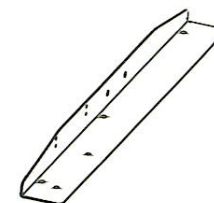
3. Desk Frame

4. Control Panel

5. Keyboard Tray Bracket x2

6. Keyboard Tray

7. Control Wiring

8. Desk Body to Frame Mount x2

# HARDWARE

Allen Wrench
H x 1

N x 14
(M6 x 12)

P x 8
(M6 x 40)

Zip Tie
(K x 3)

Q x 8
(4 x 10)

Screwdriver
(G x 1)

Wingnut
(M x 2)

WORKUP

# STEP 2

## Desk Leg Assembly

Align each **DESK LEG** onto the **DESK FRAME.**

Attach on each side using the provided allen wrench and **(P)** screws **2x** on each side.
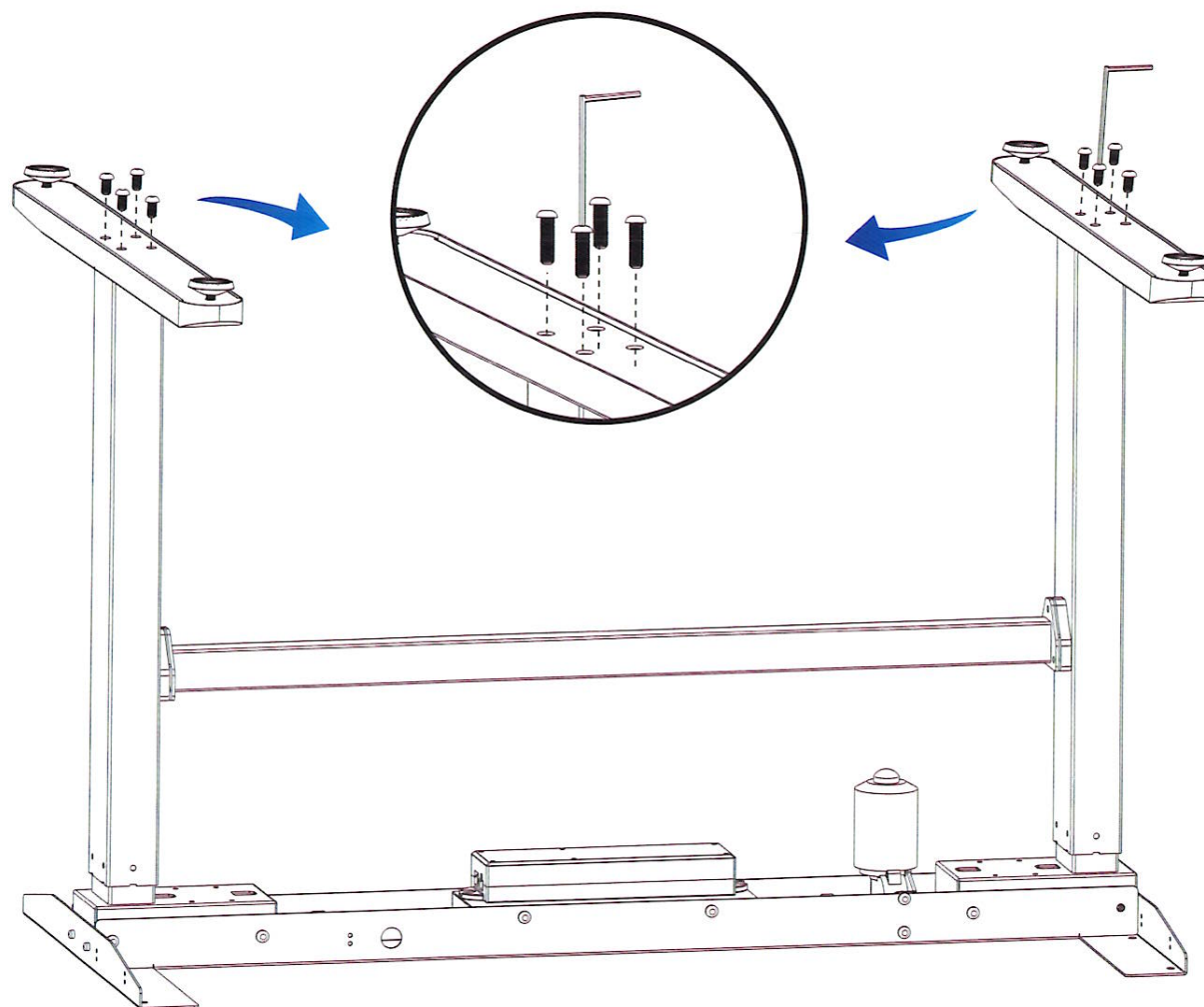
**NOTE:**
Install the bolts in a diagonal pattern to ensure all the holes are aligned before fully tightening.

Allen Wrench
H x 1

P x 8
(M6 x 40)

WORKUP

# STEP 3

## Desk Frame to Body Assembly

Place the **DESK BODY** facing down onto a flat surfcace. Gently align the **DESK FRAME** on top of the **DESK BODY** matching the pre-drilled holes.
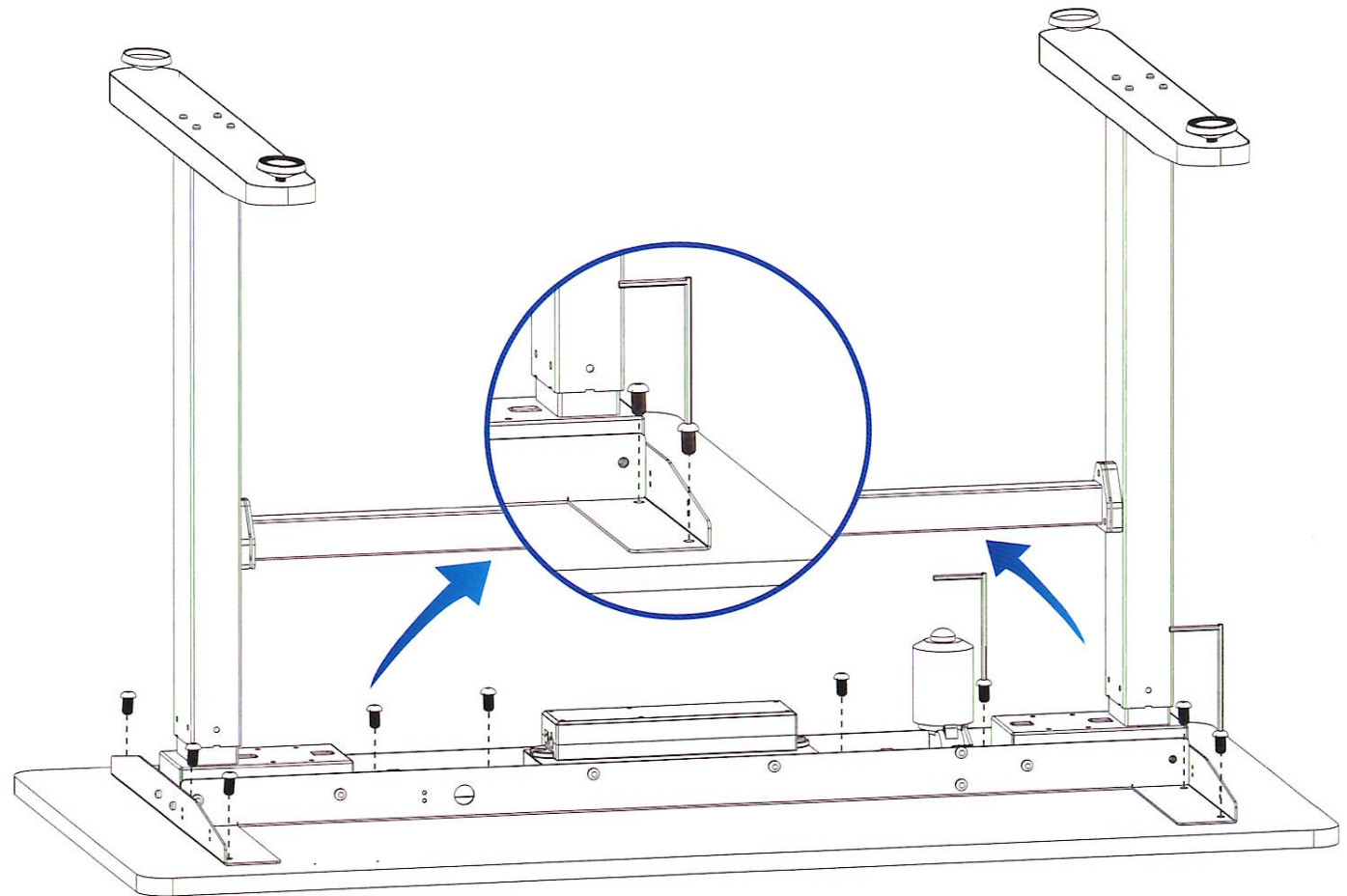
Attach on each side using the provided allen wrench and **10x (M)** screws.
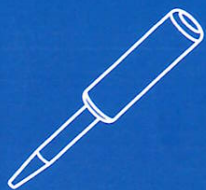
Allen Wrench
H x 1

N x 10
(M6 x 12)



WORKUP

# STEP 4

## Keyboard Bracket Assembly

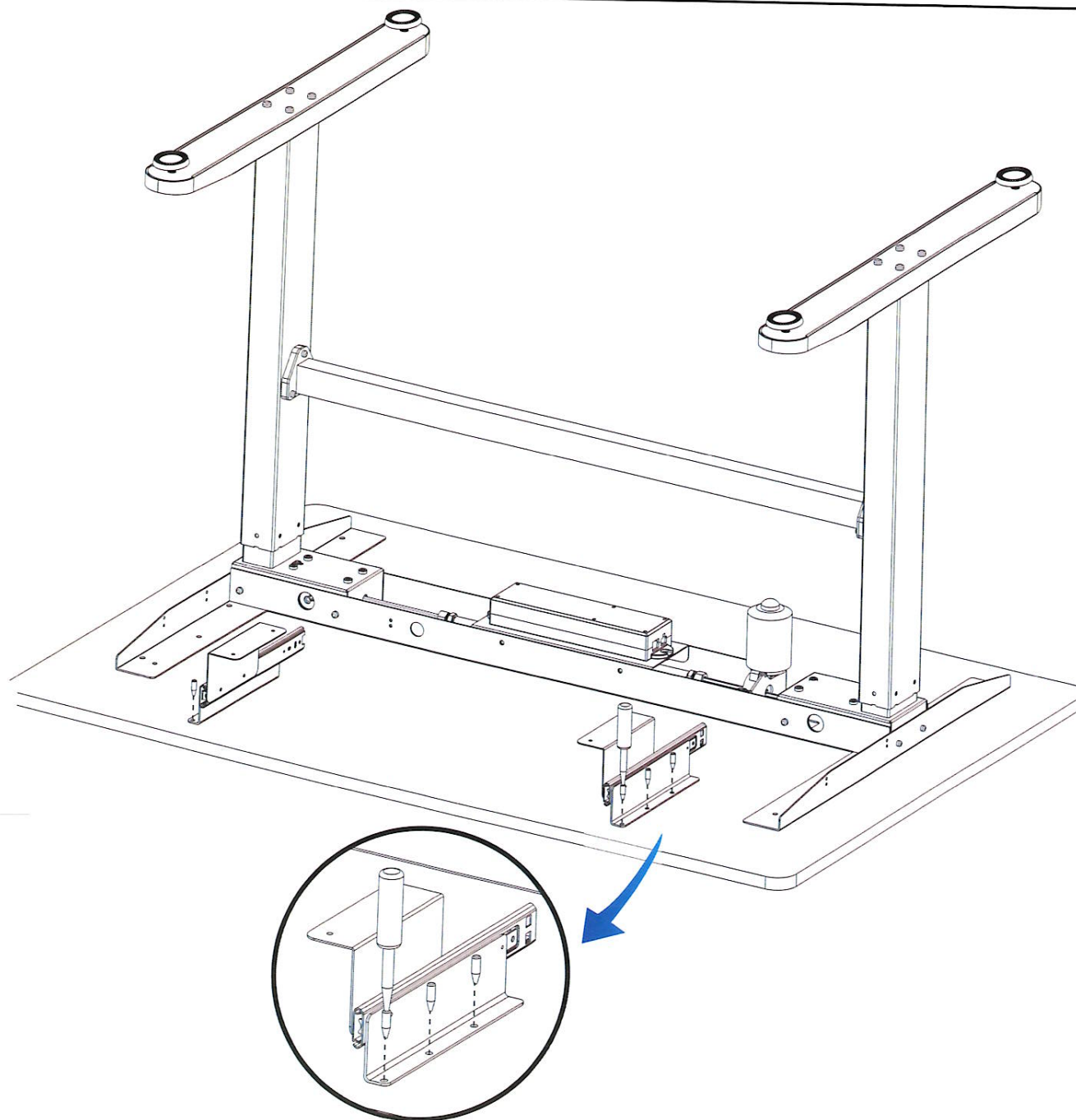Align each **KEYBOARD BRACKET** onto the **DESK BODY.**

Attach using the pre-drilled holes and (**Q**) screws 3x on each side.

Screwdriver
G x 1

Q x 6
(4 x 10)

WORKUP

# STEP 5
## Desk Tray Assembly

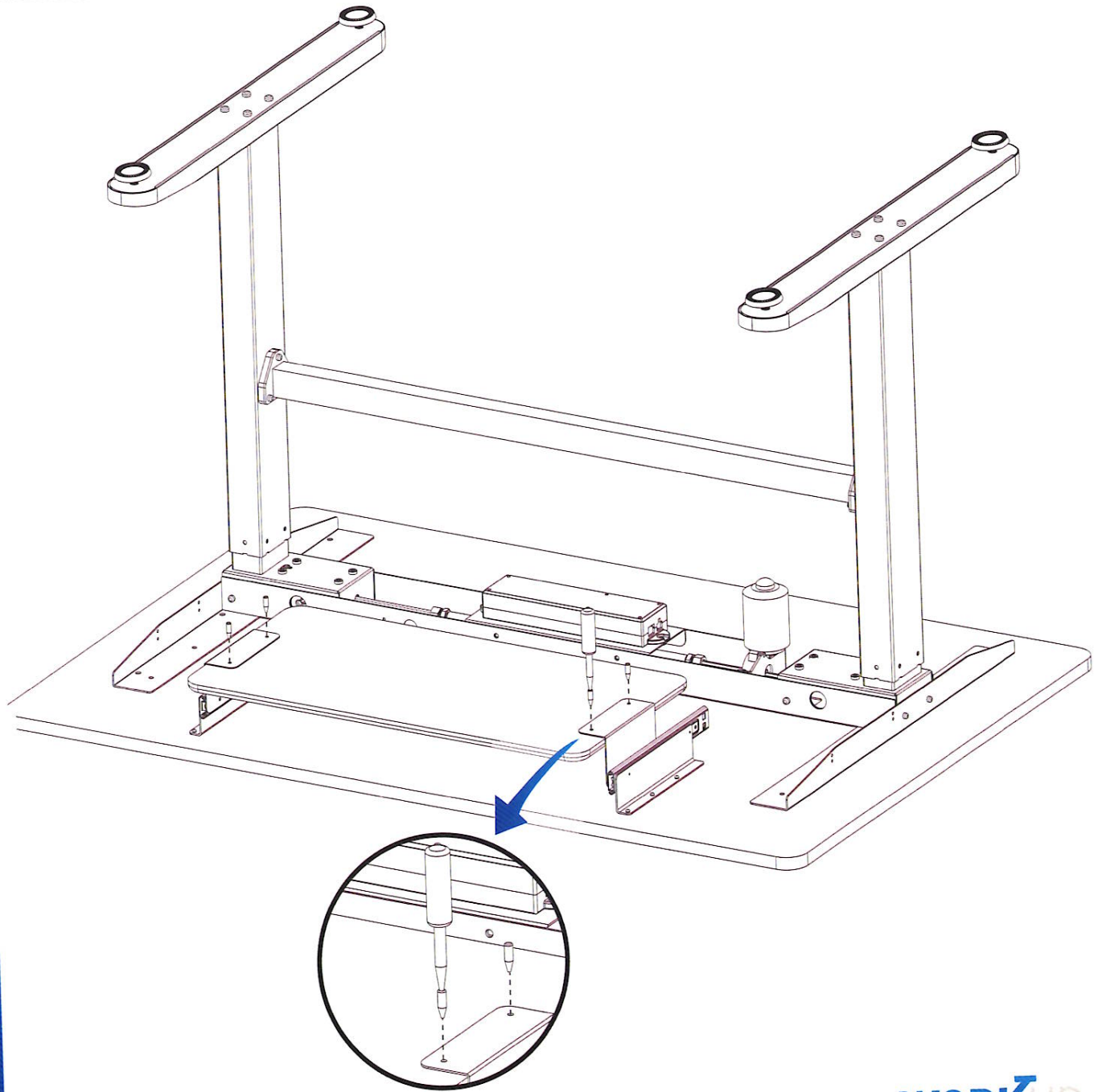Align the **KEYBOARD TRAY** with the pre-drilled holes on the **KEYBOARD BRACKETS**

Attach on each side using the provided screwdriver and **(Q)** screws, 2x on each side.

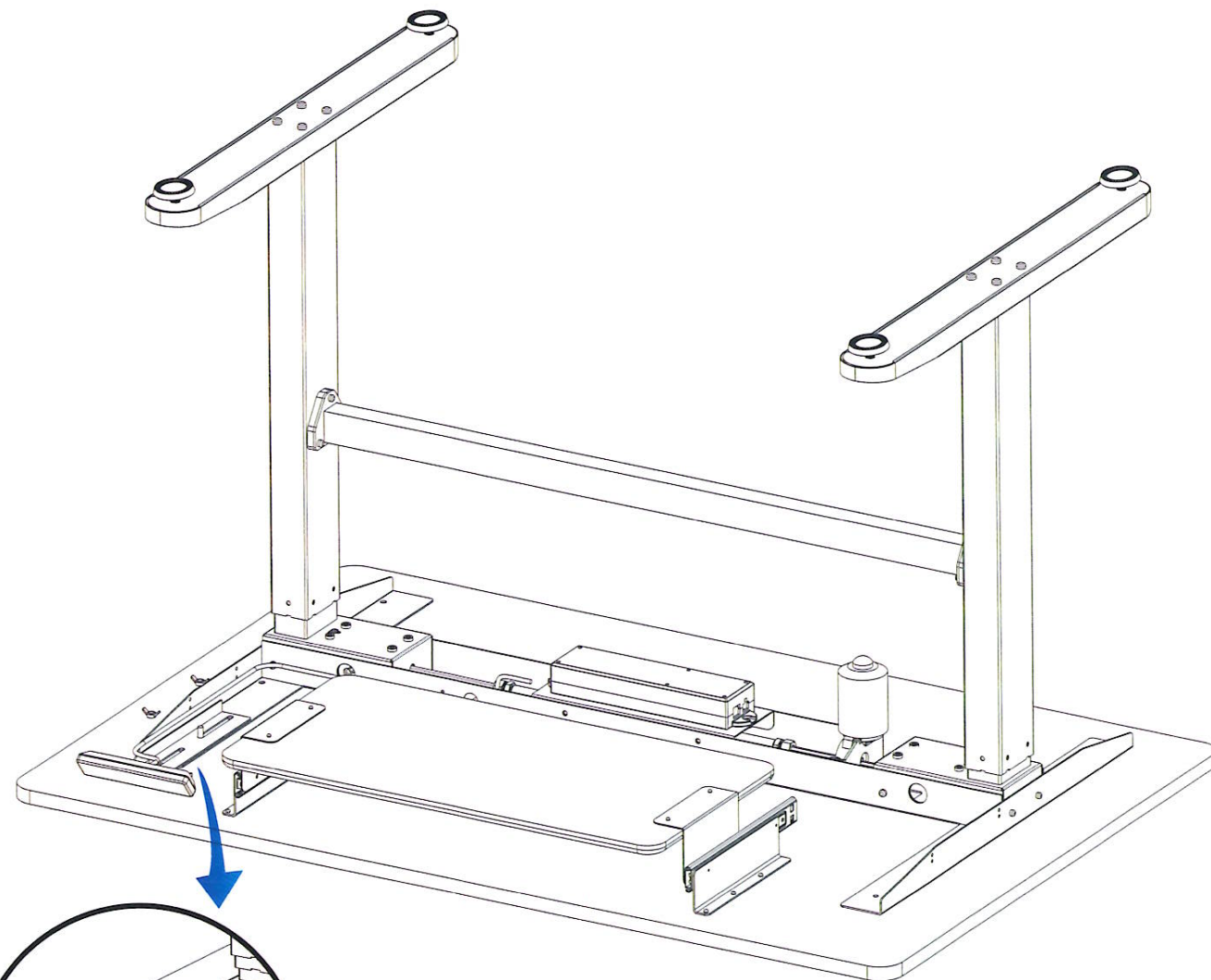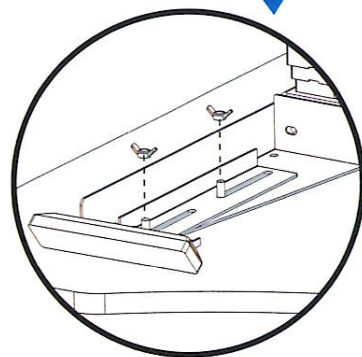Screwdriver
G x 1

Q x 4
(4 x 10)

WORK UP

# STEP 6
## Control Panel Assembly

Align the **CONTROL PANEL ASSEMBLY** with the pre-installed bolts.

Fasten the wingnut **(M)** onto each bolt.
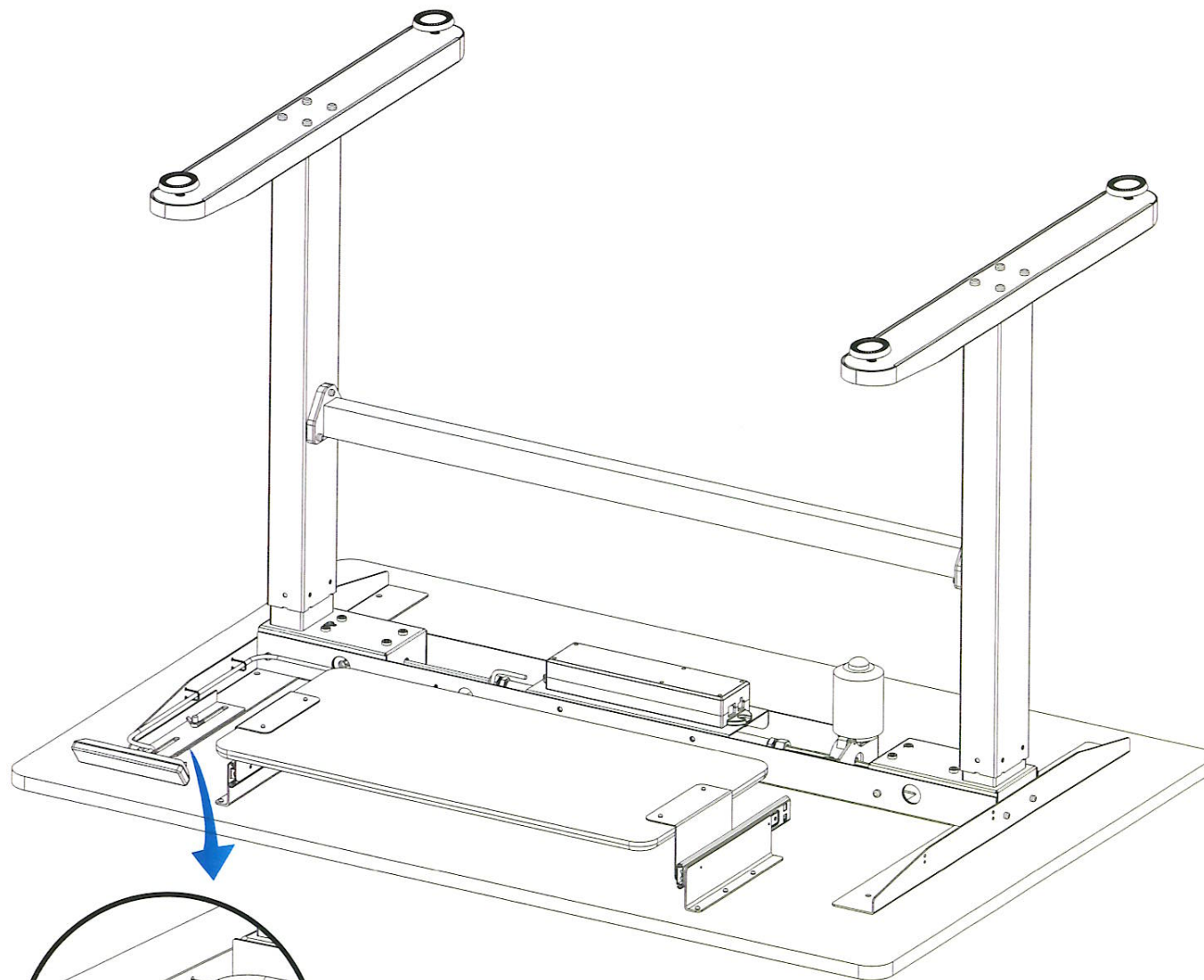
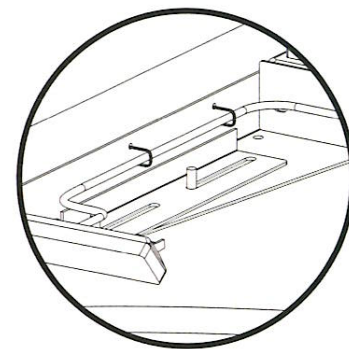Wingnut
(M x 2)



**WORK**UP

# STEP 7

## Control Panel Wiring Assembly

Once the control panel is bolted in place you can neatly secure the loose wire using the provided zip-ties

Using a (K) zip tie to restrain the cord through the pre-drilled holes.
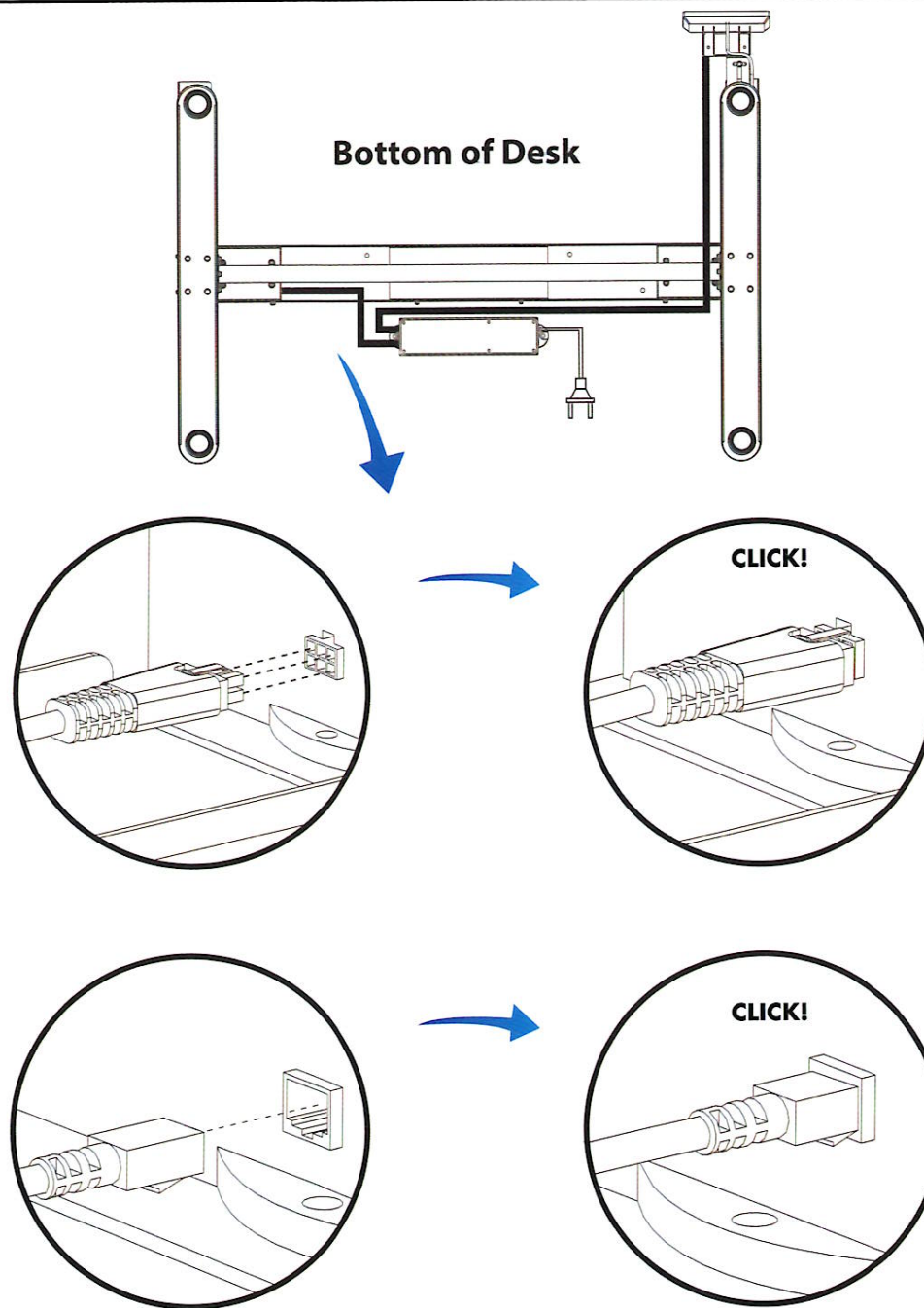
Zip Tie
(K x 3)

WORKUP

# STEP 8
## Power Wiring Assembly

Connect the **CONTROL PANEL** and the desk motor box to the power board using the **CONTROL WIRING**.

An audible click will be heard when each control wire is securely in place.

Go back and ensure all the screws and bolts are fully tightened!

Carefully flip your desk. We recommend using a second person to avoid damage.

**Bottom of Desk**

CLICK!

CLICK!

**WORK**UP

# OPERATION / CONTROLS

Plug the power cord into a 120v/60HZ outlet, the LED screen will display the initial minimum height in inches.

## 1. Height Adjustment:

**INCREASE** the desktop height. Press and hold the **"UP"** button, release to stop.

**DECREASE** the desktop height. Press and hold the **"DOWN"** button, release to stop.

## 2. Set Memory Height:

a. select your prefered height using the above operation.

b. press the **"SET"** button **"S"** the LED screen will display **"SET"**

c. select an unused memory, ① ② ③ to set the height.

d. select a set height memory by pressing ① ② ③ the desk will automatically adjust to the height.

## 3. Troubleshooting / Error Codes:

"Er1" indicates a loose motor wire. Unplug the unit first, then check the wire assembly for loose wires and secure them.

Hot" indicates an overheated power cord. Unplug the unit from the electric outlet and allow to cool.

**WORK**UP